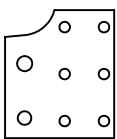
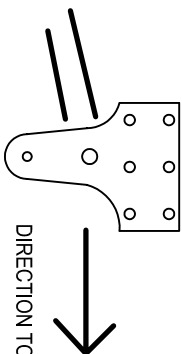


1

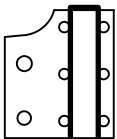
CROSSHEAD REAR FACE



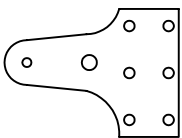
CROSSHEAD OUTER FACE



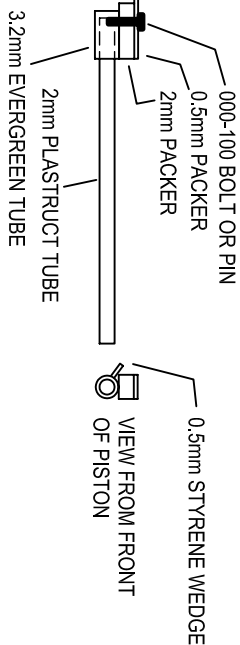
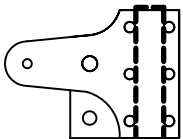
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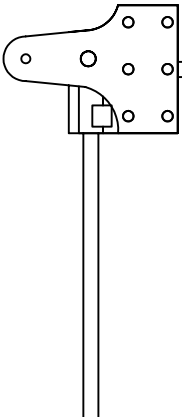
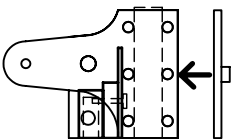
INSTALL K&S BRASS SHS



3

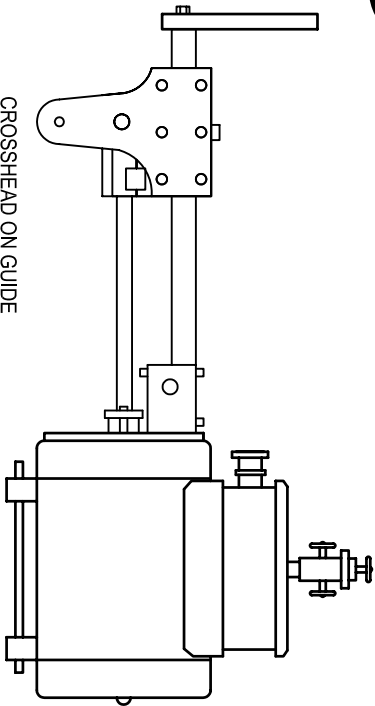


4



5

CROSSHEAD ON GUIDE
INSTALL FROM REAR END OF GUIDE



CROSSHEAD ASSEMBLY

